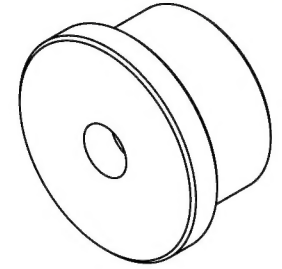
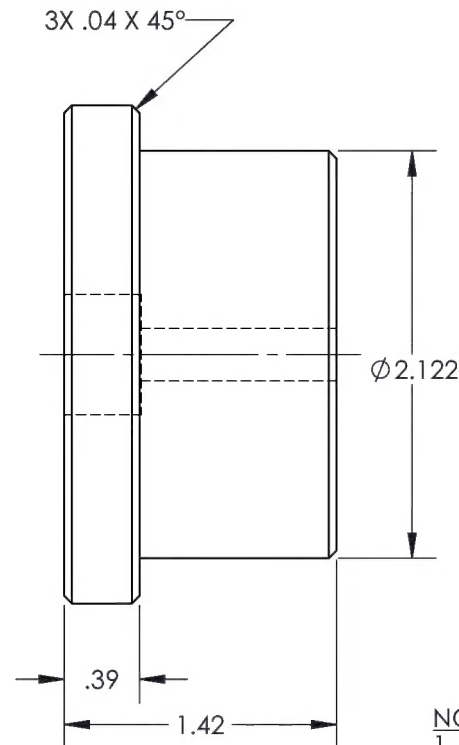
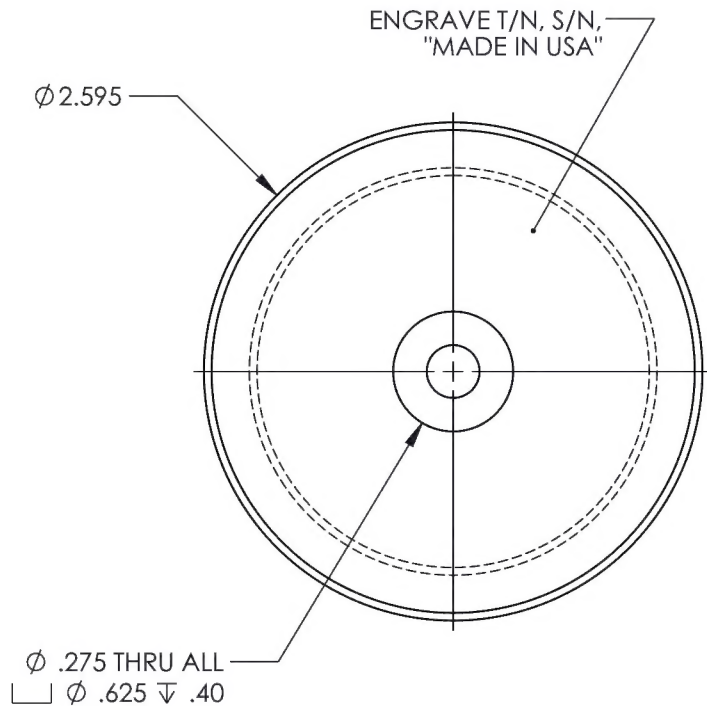


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/9/2016	DPD	JAG



- NOTES:
 1. REF. EUROCOPTER T/N: M632V3007224.
 2. PART OF KIT RBEM632V3007102.

DART AEROSPACE	
TITLE CLAMP RING	
DWG NO. RBEM632V3007224	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC MIL-A-8625, TYPE II, CLASS I	.XX \pm .01 ANGLES \pm 5°
DRAWN BY: DUERFELDT	.X \pm .1 SURFACES = 125
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 3/15/2016	USED ON MODEL
SHEET 1 OF 1	H175

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	CLAMP RING	6061	